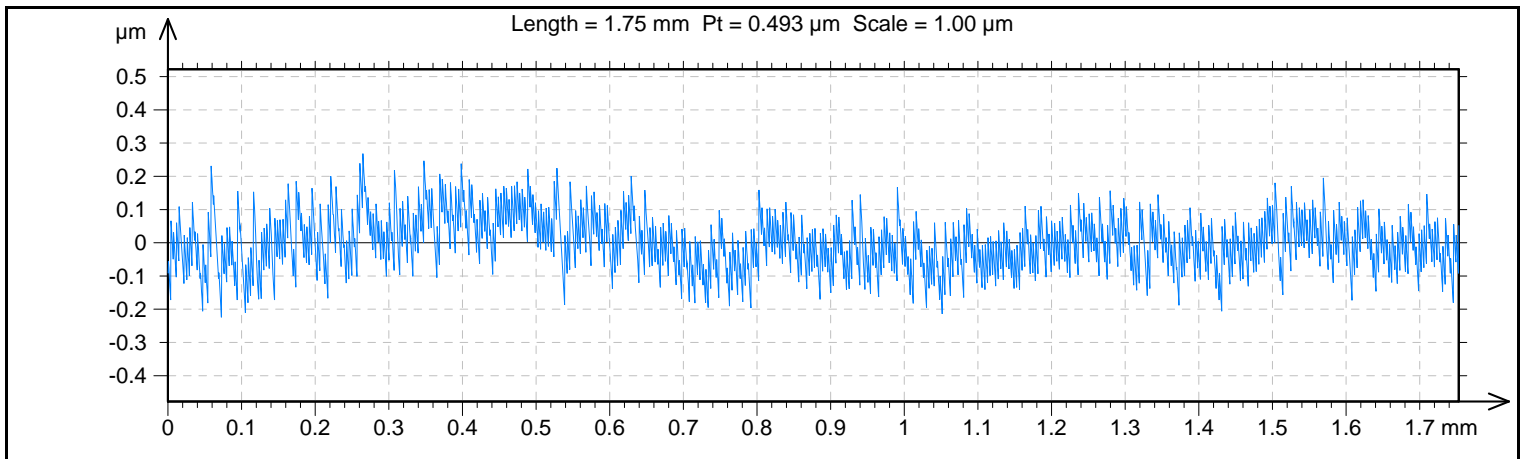
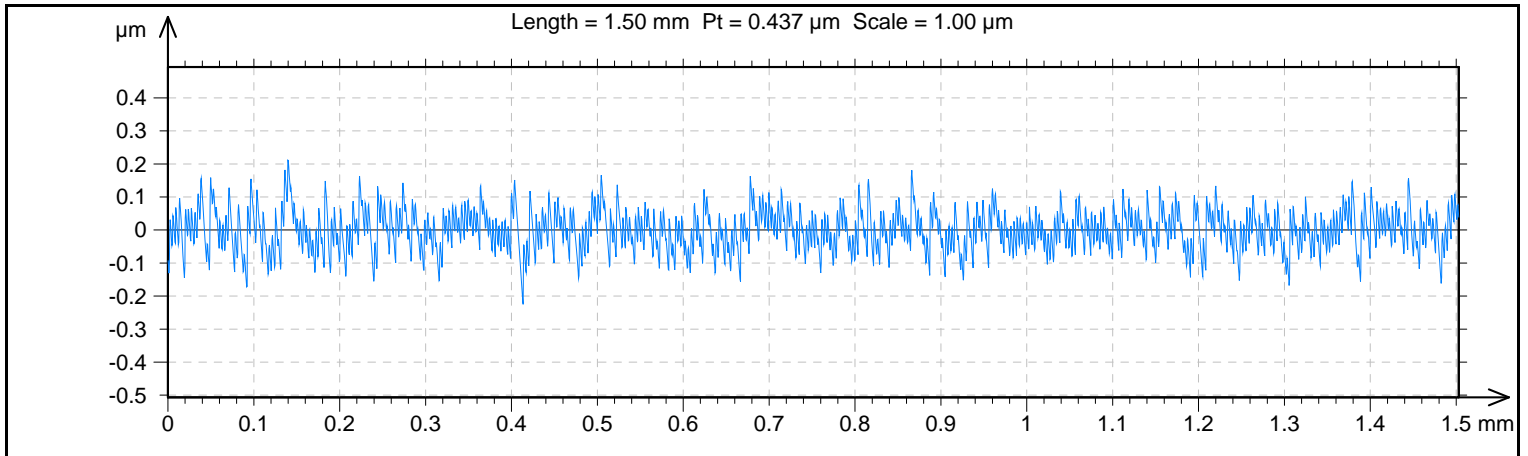
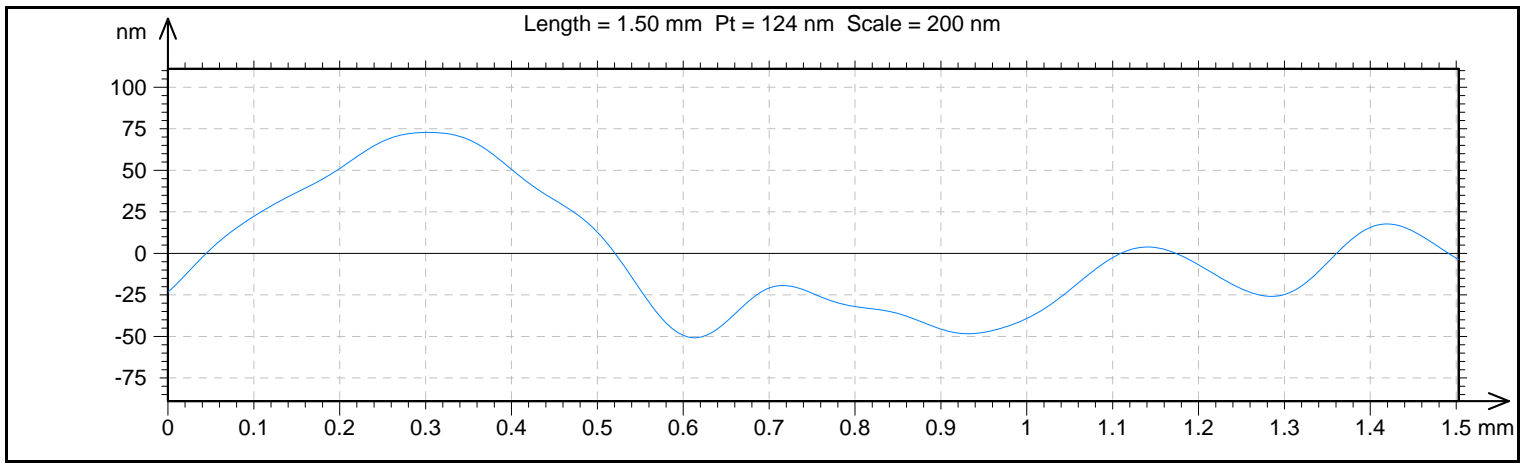
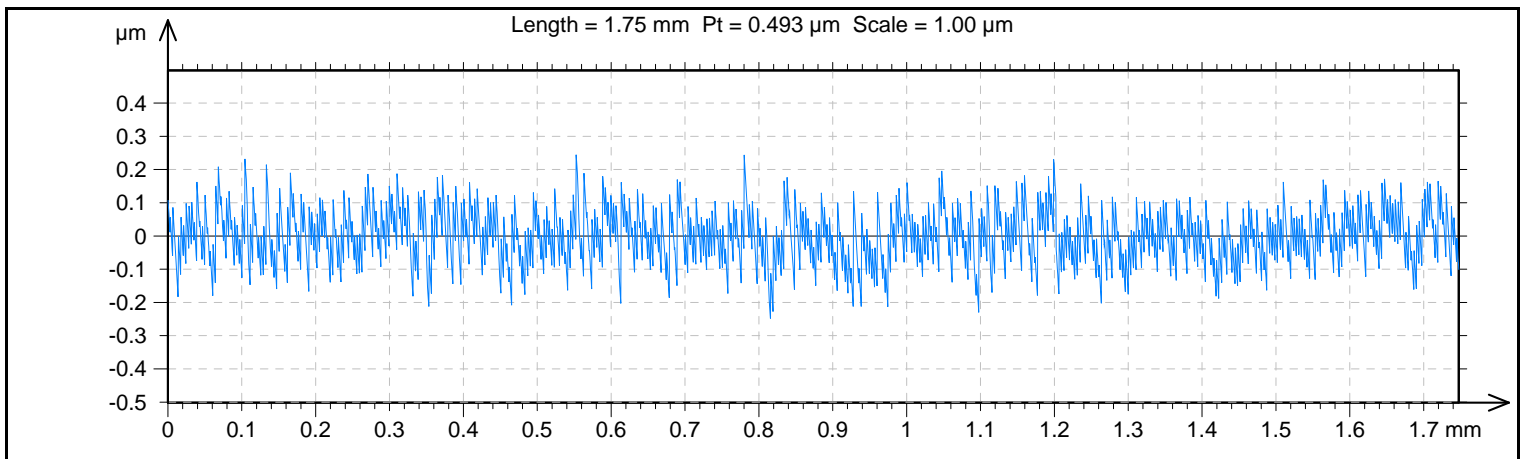
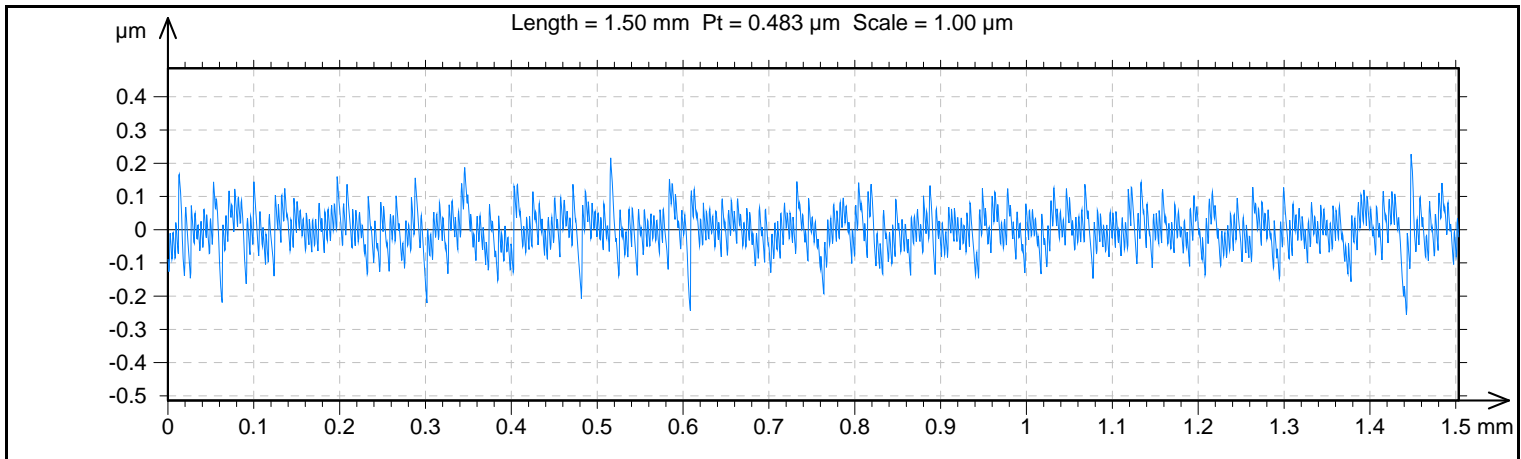
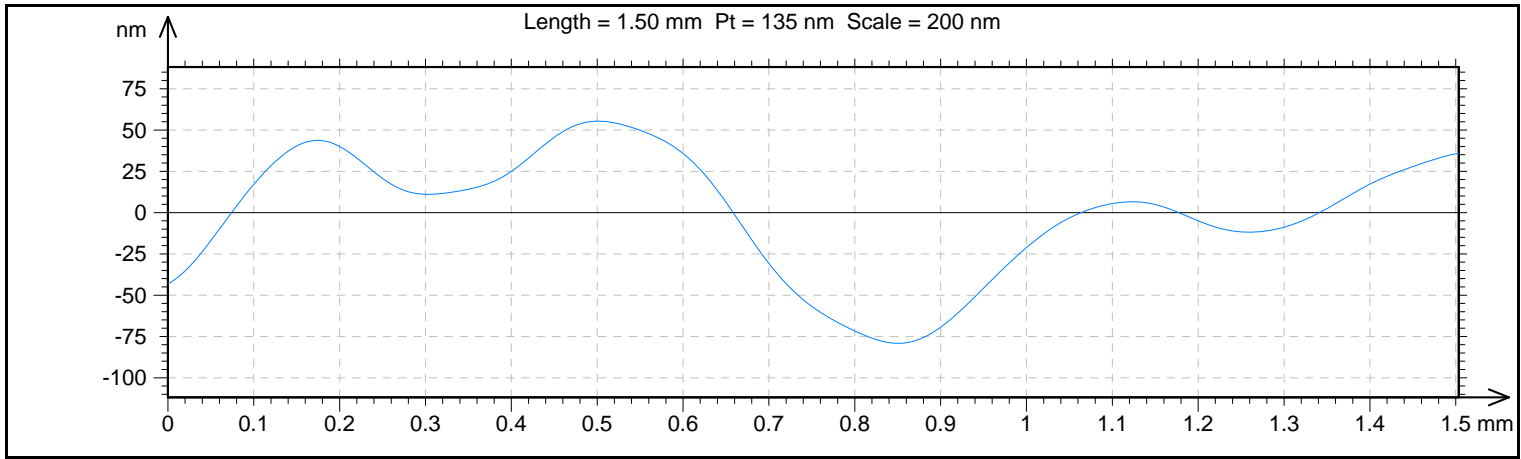
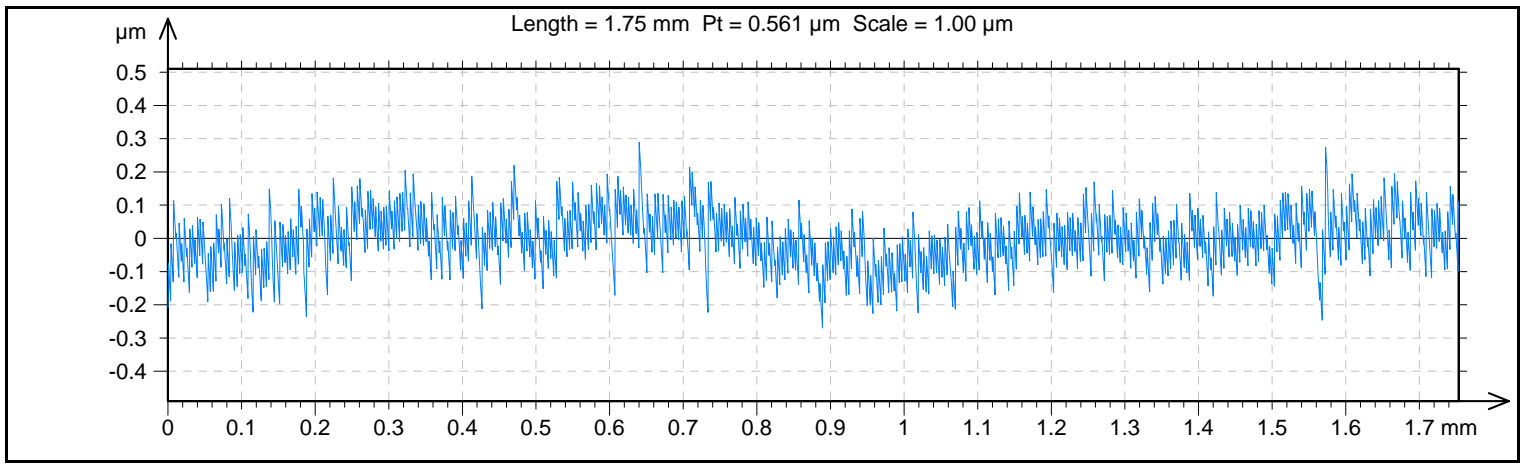


ISO 25178		
Height Parameters		
Sq	0.155	μm
Ssk	0.722	
Sku	3.89	
Sp	1.21	μm
Sv	0.894	μm
Sz	2.10	μm
Sa	0.122	μm
Hybrid Parameters		
Sdr	0.931	%





ISO 4287			
Amplitude parameters - Roughness profile			
Rp	0.167	μm	Gaussian filter, 0.25 mm
Rv	0.170	μm	Gaussian filter, 0.25 mm
Rz	0.337	μm	Gaussian filter, 0.25 mm
Rc	0.143	μm	Gaussian filter, 0.25 mm
Rt	0.436	μm	Gaussian filter, 0.25 mm
Ra	0.0488	μm	Gaussian filter, 0.25 mm
Rq	0.0607	μm	Gaussian filter, 0.25 mm
Rsk	-0.04		Gaussian filter, 0.25 mm
Rku	2.85		Gaussian filter, 0.25 mm
Amplitude parameters - Waviness profile			
Wp	0.0247	μm	Gaussian filter, 0.25 mm
Wv	0.0289	μm	Gaussian filter, 0.25 mm
Wz	0.0536	μm	Gaussian filter, 0.25 mm
Wc	0.076	μm	Gaussian filter, 0.25 mm
Wt	0.123	μm	Gaussian filter, 0.25 mm
Wa	0.0296	μm	Gaussian filter, 0.25 mm
Wq	0.0328	μm	Gaussian filter, 0.25 mm
Wsk	-0.372		Gaussian filter, 0.25 mm
Wku	1.82		Gaussian filter, 0.25 mm



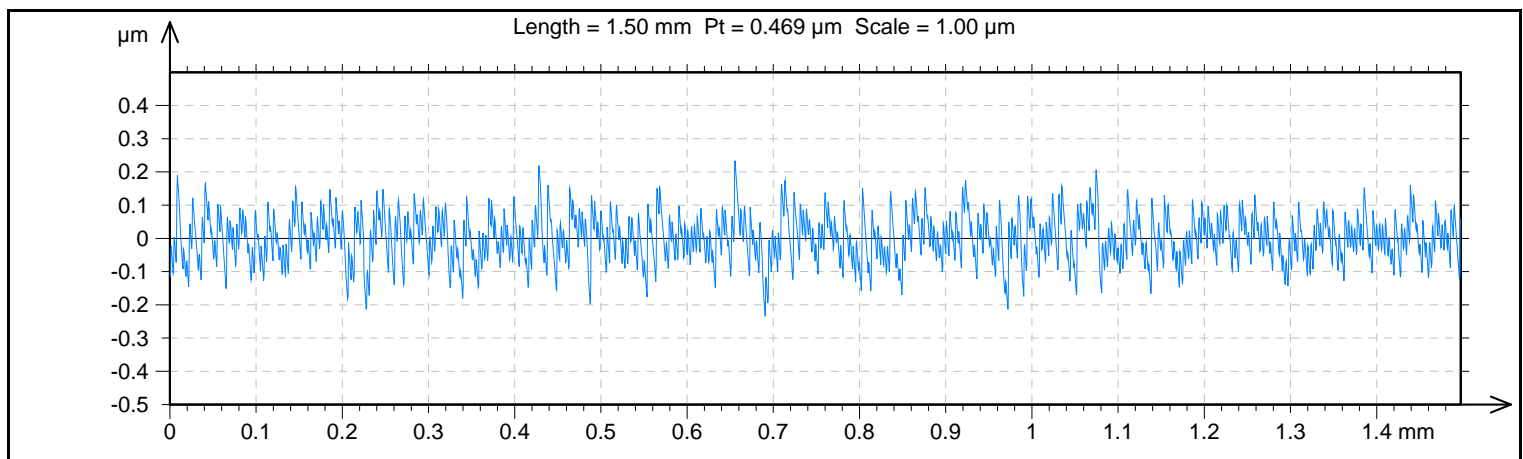
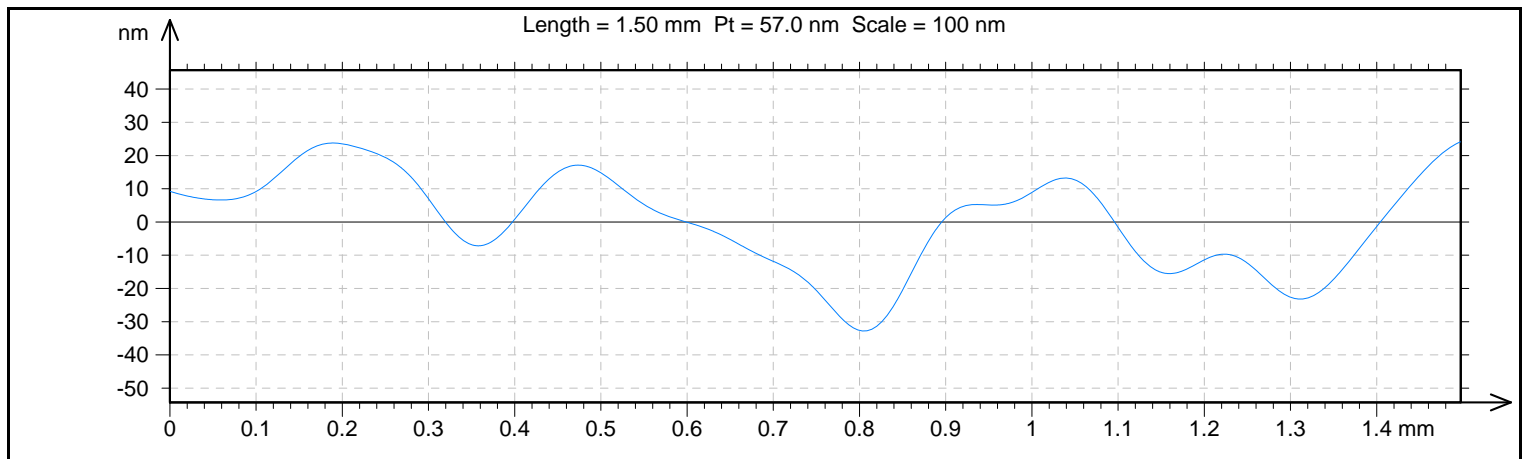
ISO 4287

Amplitude parameters - Roughness profile

Rp	0.180	µm	Gaussian filter, 0.25 mm
Rv	0.213	µm	Gaussian filter, 0.25 mm
Rz	0.393	µm	Gaussian filter, 0.25 mm
Rc	0.143	µm	Gaussian filter, 0.25 mm
Rt	0.483	µm	Gaussian filter, 0.25 mm
Ra	0.0486	µm	Gaussian filter, 0.25 mm
Rq	0.0619	µm	Gaussian filter, 0.25 mm
Rsk	-0.183		Gaussian filter, 0.25 mm
Rku	3.46		Gaussian filter, 0.25 mm

Amplitude parameters - Waviness profile

Wp	0.029	µm	Gaussian filter, 0.25 mm
Wv	0.0331	µm	Gaussian filter, 0.25 mm
Wz	0.0621	µm	Gaussian filter, 0.25 mm
Wc	0.0755	µm	Gaussian filter, 0.25 mm
Wt	0.133	µm	Gaussian filter, 0.25 mm
Wa	0.0288	µm	Gaussian filter, 0.25 mm
Wq	0.0317	µm	Gaussian filter, 0.25 mm
Wsk	0.247		Gaussian filter, 0.25 mm
Wku	1.91		Gaussian filter, 0.25 mm



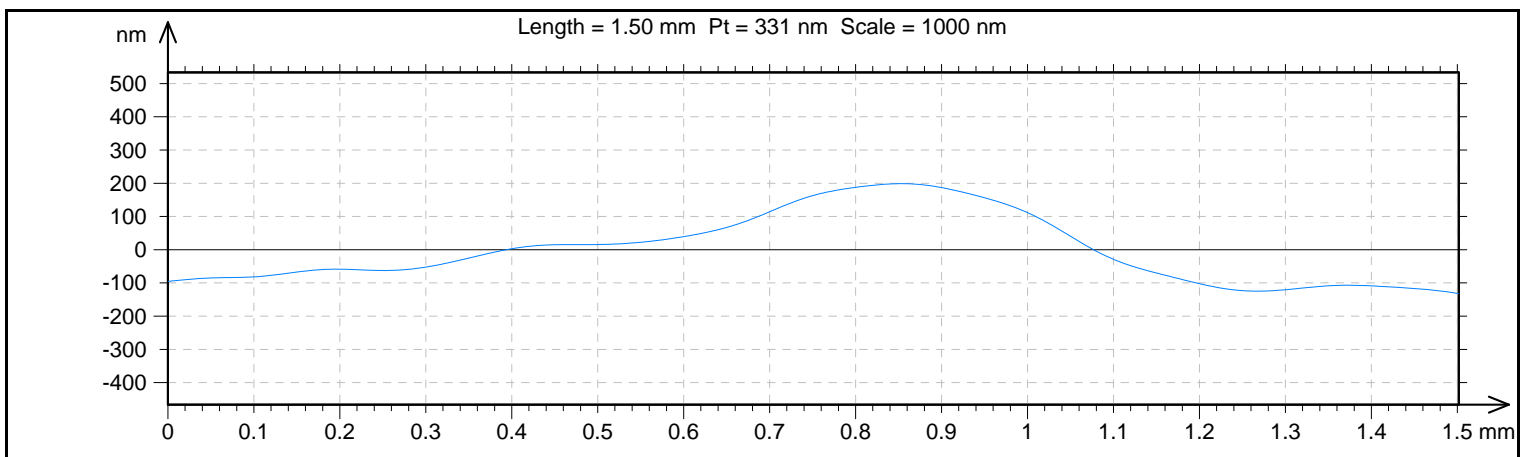
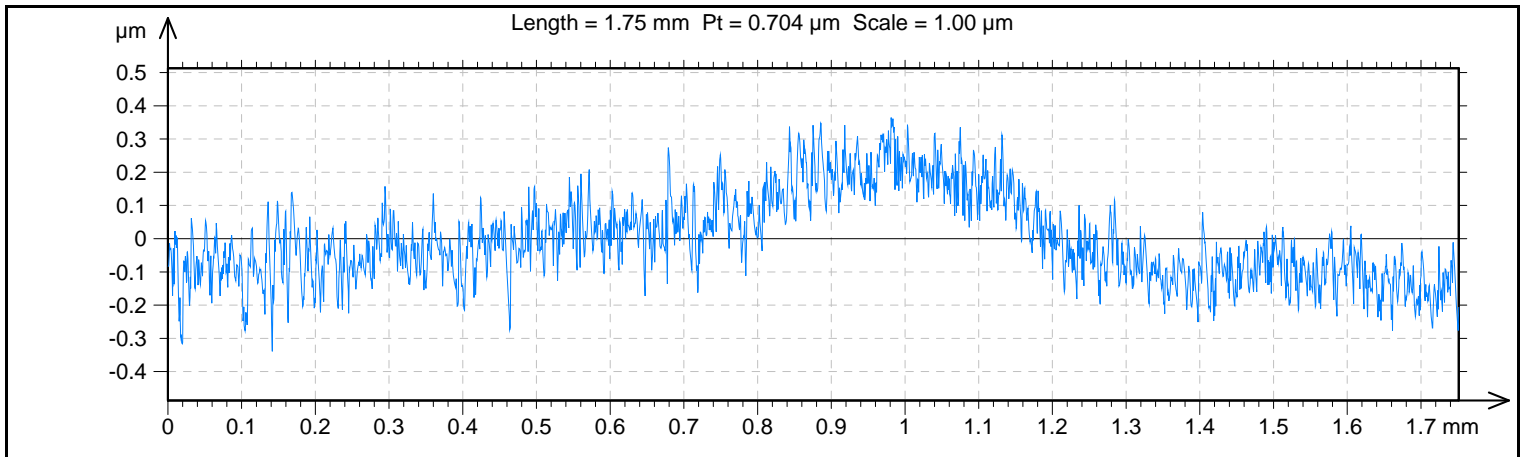
ISO 4287

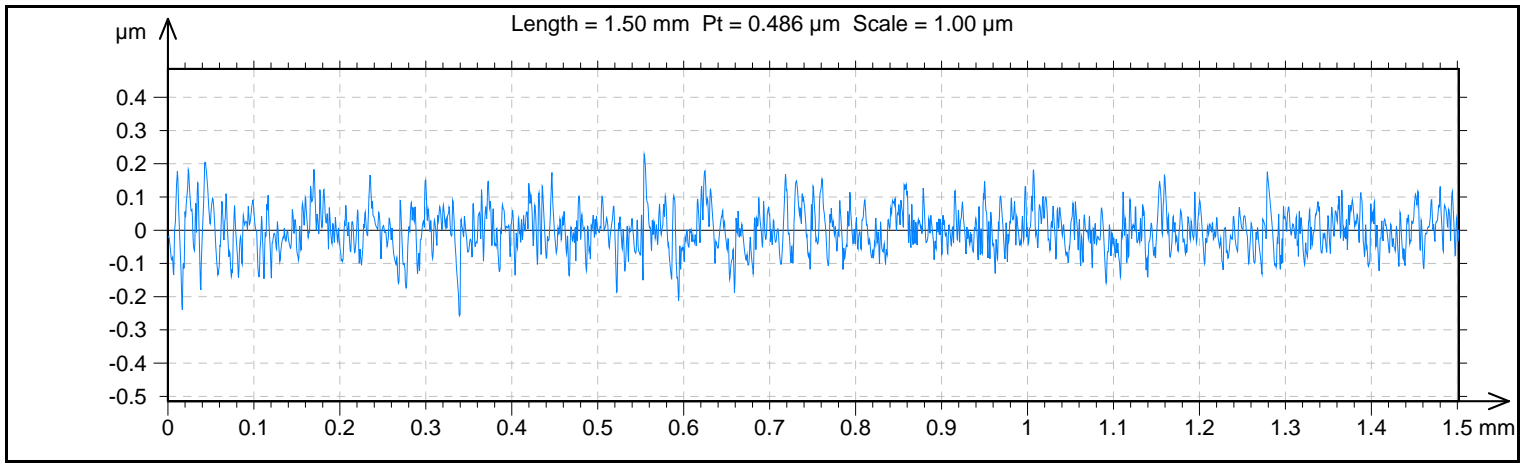
Amplitude parameters - Roughness profile

Rp	0.205	μm	Gaussian filter, 0.25 mm
Rv	0.205	μm	Gaussian filter, 0.25 mm
Rz	0.410	μm	Gaussian filter, 0.25 mm
Rc	0.166	μm	Gaussian filter, 0.25 mm
Rt	0.467	μm	Gaussian filter, 0.25 mm
Ra	0.0573	μm	Gaussian filter, 0.25 mm
Rq	0.0712	μm	Gaussian filter, 0.25 mm
Rsk	-0.0262		Gaussian filter, 0.25 mm
Rku	2.85		Gaussian filter, 0.25 mm

Amplitude parameters - Waviness profile

Wp	0.0156	μm	Gaussian filter, 0.25 mm
Wv	0.0136	μm	Gaussian filter, 0.25 mm
Wz	0.0292	μm	Gaussian filter, 0.25 mm
Wc	0.0457	μm	Gaussian filter, 0.25 mm
Wt	0.0562	μm	Gaussian filter, 0.25 mm
Wa	0.0112	μm	Gaussian filter, 0.25 mm
Wq	0.0131	μm	Gaussian filter, 0.25 mm
Wsk	-0.0371		Gaussian filter, 0.25 mm
Wku	1.87		Gaussian filter, 0.25 mm





ISO 4287			
Amplitude parameters - Roughness profile			
Rp	0.186	μm	<i>Gaussian filter, 0.25 mm</i>
Rv	0.188	μm	<i>Gaussian filter, 0.25 mm</i>
Rz	0.373	μm	<i>Gaussian filter, 0.25 mm</i>
Rc	0.148	μm	<i>Gaussian filter, 0.25 mm</i>
Rt	0.485	μm	<i>Gaussian filter, 0.25 mm</i>
Ra	0.0495	μm	<i>Gaussian filter, 0.25 mm</i>
Rq	0.0632	μm	<i>Gaussian filter, 0.25 mm</i>
Rsk	0.0745		<i>Gaussian filter, 0.25 mm</i>
Rku	3.21		<i>Gaussian filter, 0.25 mm</i>
Amplitude parameters - Waviness profile			
Wp	0.0539	μm	<i>Gaussian filter, 0.25 mm</i>
Wv	0.0472	μm	<i>Gaussian filter, 0.25 mm</i>
Wz	0.101	μm	<i>Gaussian filter, 0.25 mm</i>
Wc	*****	μm	<i>Gaussian filter, 0.25 mm</i>
Wt	0.331	μm	<i>Gaussian filter, 0.25 mm</i>
Wa	0.0876	μm	<i>Gaussian filter, 0.25 mm</i>
Wq	0.0929	μm	<i>Gaussian filter, 0.25 mm</i>
Wsk	-0.29		<i>Gaussian filter, 0.25 mm</i>
Wku	1.60		<i>Gaussian filter, 0.25 mm</i>